

Journeyman Sheet Metal

License Information

Scope – Tests a candidate's knowledge of sheet metal fabrication, intended for the installation, replacement, repair, alteration, and extension of ferrous and non-ferrous ducting in ventilation and exhaust systems.

Examination Outline

Open Book

80 Questions

Time limit: 3 hours and 10 minutes

75% Correct required to pass

Exam Topic	%
HARV Equipment	25
Controls	19
Ventilation	13
Chimneys, Flues and Exhaust	13
Ductwork	12
Sizing and Estimating	12
Safety	6

References

The following references **are allowed** in the testing center.

1. *2007 Florida Building Code: Mechanical Volume*, 2008, International Code Council (ICC), 4051 West Flossmoor Road, Country Club Hills, IL 60478-5795, www.iccsafe.org.
2. *Code of Federal Regulations, Title 29, Part 1926* (OSHA), Revision July 1, 2008, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954, www.access.gpo.gov.
3. *ACCA Duct Slide Rule*, Air Conditioning Contractors of America, 2800 Shirlington Road, Suite 300, Arlington, VA 22206, www.acca.org.
4. *Fibrous Glass Duct Construction Standards*, Fifth Edition, 2002, North American Insulation Manufacturers Association (NAIMA), 44 Canal Center Plaza, Suite 310, Alexandria, VA 22314, www.naima.org.
5. *HVAC Duct Construction Standards – Metal and Flexible*, Third Edition, 2005, Sheet Metal and Air Conditioning Contractors National Association (SMACNA), 4201 Lafayette Center Drive, Chantilly, VA 20151, www.smacna.org.

6. *Sheet Metal*, Second Edition, 2006, American Technical Publishers (ATP), 1155 West 175th Street, Homewood, IL 60430-4600, www.go2atp.com.

For information on how to obtain exam references, please call toll-free 877.624.2562.

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